





Year Opened

Plant Size

Shifts Running

1969

6

2

Million sq. feet on 400 acres

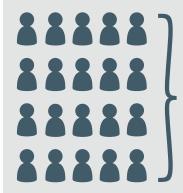
Plant Facts

- The assembly line at Kentucky Truck Plant spans 24.33 conveyor miles
- Kentucky Truck Plant has approximately 753 robots
- In late 2011, Kentucky Truck Plant implemented a singlestream recycling program. Since then, the program has reduced its total waste to landfill by nearly 25 percent

Recent News

 Ford announced an \$80 million investment at Kentucky Truck Plant in 2014 to support facility upgrades, retooling and capacity uplift to ensure market demand is met for F-series Super Duty trucks

Employment



Hourly 4,420* Salary 777*

Hourly employees are represented by UAW Local 862

2014 Plant Production

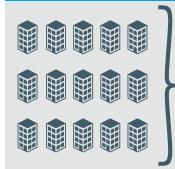
Ford F-Series (Super Duty)

297,300

Expedition 62,454

Lincoln Navigator 12,502

Plant Suppliers



Production Suppliers 5/.0*

Non-Production Suppliers 288*

Current Products

Ford F-250, F-350, F-450, F-550 Super Duty, Ford Expedition, Lincoln Navigator



F-550 Super Duty Expedition Lincoln Navigator