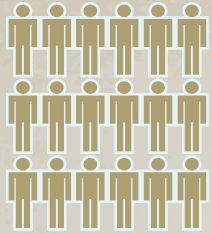




# CHICAGO ASSEMBLY PLANT

"Coming together is a beginning, staying together is profess, and working together is success."

- Henry Ford



## Employment:

Hourly - 4,003  
Salary - 200

\* Hourly employees are represented by UAW Local 551

## Plant size:

2,813,260 million square feet on 113 acres

Year opened:

1924  
(current location)

Current product:

Ford Taurus  
Ford Explorer  
Lincoln MKS  
Police Interceptor utility  
Police Interceptor sedan

## Plant facts

- Sixteen conveyor miles of assembly line
- In 2010, Ford invested \$400 million to renovate Chicago Assembly Plant and nearby Chicago Stamping Plant in preparation for adding Explorer production
- In April 2015, Chicago Assembly Plant produced the 100,000th Police Interceptor
- In May 2015, Chicago Assembly Plant began producing the 2016 Explorer

## History

- Ford began its Chicago operations in 1914, when it produced more than 4,200 Model T Touring sedans. The plant moved to its current location in 1924.
- Chicago Assembly Plant is Ford's oldest assembly plant in North America still in operation

## History

- In 1942, Chicago Assembly Plant converted to war production, producing M-8 armored cars and M-20 reconnaissance armored units. It returned to the production of civilian vehicles in 1945
- In the past, Chicago Assembly Plant has produced a variety of vehicles, including Model T, Model A, Model B, Fairlane, Galaxie, Thunderbird, Cougar, Grand Marquis and Sable



Ford Taurus

Ford Explorer

Ford Police Interceptor sedan

Ford Police Interceptor utility

Lincoln MKS