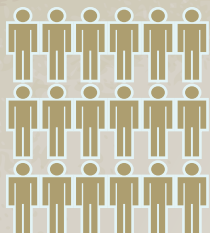




# CLEVELAND ENGINE PLANT



## Employment:

Hourly - 1,166  
Salary - 125

## Plant size:

1.6 million  
square feet

"The Cleveland Engine Plant was the first to produce EcoBoost engines and will continue to be a strategic cornerstone of Ford's strategy to deliver affordable fuel economy for millions"

— Joe Hinrichs, Ford president of The Americas

## Year opened:

1955

## Engines:

2.0-liter EcoBoost\*  
3.5-liter EcoBoost  
3.7-liter V6

\*Starting in late 2014



- This powerful yet fuel-efficient engine is available in eight North American Ford and Lincoln vehicles, where it combines strong capability with outstanding fuel economy
- Focus ST with 2.0-liter EcoBoost power serves as a new benchmark for handling dynamics, pavement-scorching performance and responsible fuel economy
- This advanced engine delivers segment-leading full-size fuel economy in the high-tech Taurus sedan. It is available also in the Lincoln MKZ and offered for commercial use in Lincoln MKT Livery



2.0-liter  
EcoBoost\*



- Ford's 3.5-liter EcoBoost is the best-selling powertrain in F-150 at retail; it represents just over 40 percent of the retail sales mix
- Ford has sold more than 300,000 3.5-liter EcoBoost V6 engines, since its introduction in 2009
- In 2012, Ford sold a record 160,00 F-150 EcoBoost pickups, up from 121,000 in 2011
- In the first quarter of 2012, Ford sold just over 39,000 vehicles equipped with the 3.5-liter EcoBoost engine, representing more than a 285 percent increase from the first quarter of 2011



3.5-liter  
EcoBoost

- F-150 3.7-liter V6 – when added to 3.5-liter EcoBoost volume – outsells all other V6 full-sized trucks combined
- Ford Mustang equipped with the 3.7-liter was the first 300 + horsepower car to achieve more than 30 mpg highway
- The F-150 3.7-liter V6 carries an EPA rating of 17 mpg city and 23 mpg highway
- The 3.7-liter V6 produces more than 300 horsepower and serves as the base engine for a wide variety of vehicles, including the Ford F-150 and Mustang



3.7-liter V6



**2.0-liter EcoBoost – Focus ST, Fusion, Taurus, Edge, Escape and Explorer and Lincoln MKZ and MKT Livery**

**3.5-liter EcoBoost – Taurus, Explorer Sport, F-150 and Flex and Lincoln MKS and MKT**

**3.7-liter V6 – F-150 and Mustang**

**3.5-liter V6 – Edge and Flex**